

Production Worksheet

Wilcom EmbroideryStudio – Designing

\*AM FLIPFLOPS\*

Design: AM FlipFlops

Title: Flip Flops

Stitches: 35,384  
Height: 6.92 in  
Width: 5.80 in  
Colors: 8  
Colorway: Madeira PolyNeon 40  
Zoom: 0.74

Machine format: Tajima  
Color changes: 25  
Stops: 26  
Trims: 48  
Appliqués: 0  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 87.9 mm  
Down: 87.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 40.12 in²  
Max stitch: 12.0 mm  
Min stitch: 0.1 mm  
Max jump: 7.0 mm  
Total thread: 604.81ft  
Total bobbin: 215.76ft



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	32		5,297	1921	Pink	Madeira PolyNeon 40
2.	15		639	1740	Grey	Madeira PolyNeon 40
3.	17		1,164	1801	White	Madeira PolyNeon 40
4.	10		1,332	1850	Light Green	Madeira PolyNeon 40
5.	13		1,962	1800	Black	Madeira PolyNeon 40
6.	17		141	1801	White	Madeira PolyNeon 40
7.	11		140	1651	Green	Madeira PolyNeon 40
8.	10		72	1850	Light Green	Madeira PolyNeon 40
9.	13		373	1800	Black	Madeira PolyNeon 40
10.	10		4,768	1850	Light Green	Madeira PolyNeon 40
11.	15		797	1740	Grey	Madeira PolyNeon 40
12.	17		1,532	1801	White	Madeira PolyNeon 40
13.	13		1,879	1800	Black	Madeira PolyNeon 40
14.	32		134	1921	Pink	Madeira PolyNeon 40
15.	11		200	1651	Green	Madeira PolyNeon 40
16.	10		137	1850	Light Green	Madeira PolyNeon 40
17.	13		334	1800	Black	Madeira PolyNeon 40
18.	9		4,725	1991	Dark Sea Green	Madeira PolyNeon 40
19.	15		764	1740	Grey	Madeira PolyNeon 40
20.	10		1,533	1850	Light Green	Madeira PolyNeon 40
21.	13		1,901	1800	Black	Madeira PolyNeon 40
22.	21		435	1659	Dark Brown	Madeira PolyNeon 40
23.	11		142	1651	Green	Madeira PolyNeon 40
24.	10		181	1850	Light Green	Madeira PolyNeon 40
25.	17		139	1801	White	Madeira PolyNeon 40
26.	13		4,661	1800	Black	Madeira PolyNeon 40