

Production Worksheet

Wilcom EmbroideryStudio – Designing

L-8658 WORLD BUSINESS M















Design: L-8658 World Business_M

Title: World Business

Stitches: 31,519
Height: 4.03 in
Width: 3.55 in
Colors: 11
Colorway: Madeira PolyNeon 40
Zoom: 1.27

Machine format: Tajima
Color changes: 13
Stops: 14
Trims: 18
Appliqués: 0
Left: 45.1 mm
Right: 45.1 mm
Up: 51.2 mm
Down: 51.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area 14.31 in²
Max stitch: 6.9 mm
Min stitch: 0.3 mm
Max jump: 6.9 mm
Total thread: 541.41ft
Total bobbin: 195.55ft

Stop Sequence:

| # | N# | Color | St. | Code | Name | Chart |
|-----|----|--|-------|------|-------------|---------------------|
| 1. | 1 |  | 3,510 | 1743 | Navy Blue | Madeira PolyNeon 40 |
| 2. | 3 |  | 834 | 1842 | Royal Blue | Madeira PolyNeon 40 |
| 3. | 6 |  | 2,892 | 1694 | Cyan | Madeira PolyNeon 40 |
| 4. | 4 |  | 5,582 | 1977 | New Blue | Madeira PolyNeon 40 |
| 5. | 5 |  | 1,010 | 1674 | Powder Blue | Madeira PolyNeon 40 |
| 6. | 6 |  | 1,068 | 1694 | Cyan | Madeira PolyNeon 40 |
| 7. | 3 |  | 1,570 | 1842 | Royal Blue | Madeira PolyNeon 40 |
| 8. | 13 |  | 308 | 1800 | Black | Madeira PolyNeon 40 |
| 9. | 17 |  | 3,453 | 1801 | White | Madeira PolyNeon 40 |
| 10. | 30 |  | 3,446 | 1637 | Red | Madeira PolyNeon 40 |
| 11. | 27 |  | 591 | 1987 | Dark Orange | Madeira PolyNeon 40 |
| 12. | 29 |  | 1,631 | 1982 | Dark Red | Madeira PolyNeon 40 |
| 13. | 19 |  | 1,225 | 1925 | Yellow | Madeira PolyNeon 40 |
| 14. | 13 |  | 4,397 | 1800 | Black | Madeira PolyNeon 40 |

