



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 21  
Appliqués: 0  
Left: 46.7 mm  
Right: 46.7 mm  
Up: 63.5 mm  
Down: 63.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.39 in²  
Max stitch: 9.6 mm  
Min stitch: 0.3 mm  
Max jump: 6.9 mm  
Total thread: 331.33ft  
Total bobbin: 114.35ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	9		688	1371	Deep Sea	Madeira Classic 40
2.	21		424	1058	Dark Brown	Madeira Classic 40
3.	31		2,293	1110	Magenta	Madeira Classic 40
4.	29		699	1238	Dark Red	Madeira Classic 40
5.	10		626	1050	Light Green	Madeira Classic 40
6.	5		3,500	1092	Powder Blue	Madeira Classic 40
7.	12		3,737	1575	Iron Gray	Madeira PolyNeon 40
8.	27		1,288	1025	Dark Orange	Madeira Classic 40
9.	4		2,857	1176	New Blue	Madeira Classic 40
10.	3		785	1076	Royal Blue	Madeira Classic 40
11.	27		819	1025	Dark Orange	Madeira Classic 40
12.	30		652	1037	Red	Madeira Classic 40
13.	29		783	1238	Dark Red	Madeira Classic 40
14.	13		492	1000	Black	Madeira Classic 40
15.	5		692	1092	Powder Blue	Madeira Classic 40