



Machine format: Tajima	
Color changes: 19	
Stops: 20	
Trims: 38	
Appliqués: 0	
Left: 64.6 mm	
Right: 64.6 mm	
Up: 55.8 mm	
Down: 55.8 mm	
EndX: 0.00 in	
EndY: 0.00 in	
Area 22.35 in²	
Max stitch: 6.9 mm	
Min stitch: 0.1 mm	
Max jump: 7.0 mm	
Total thread: 772.56ft	
Total bobbin: 296.62ft	
Stop Sequence:	
#	N# Color St. Code Name Chart
1.	21 1,788 1257 Dark Brown Madeira Classic 40
2.	13 9,370 1000 Black Madeira Classic 40
3.	22 2,554 1191 Brown Madeira Classic 40
4.	21 2,319 1257 Dark Brown Madeira Classic 40
5.	35 4,932 1164 Charcol Gray Madeira Classic 40
6.	13 1,064 1000 Black Madeira Classic 40
7.	23 217 1255 Light Brown Madeira Classic 40
8.	15 188 1288 Grey Madeira Classic 40
9.	22 6,638 1191 Brown Madeira Classic 40
10.	21 1,155 1257 Dark Brown Madeira Classic 40
11.	35 1,397 1164 Charcol Gray Madeira Classic 40
12.	13 953 1000 Black Madeira Classic 40
13.	35 775 1164 Charcol Gray Madeira Classic 40
14.	23 3,415 1255 Light Brown Madeira Classic 40
15.	16 153 1010 Light Grey Madeira Classic 40
16.	17 137 1001 White Madeira Classic 40
17.	22 1,337 1191 Brown Madeira Classic 40
18.	13 909 1000 Black Madeira Classic 40
19.	35 477 1164 Charcol Gray Madeira Classic 40
20.	21 676 1257 Dark Brown Madeira Classic 40