Production Worksheet

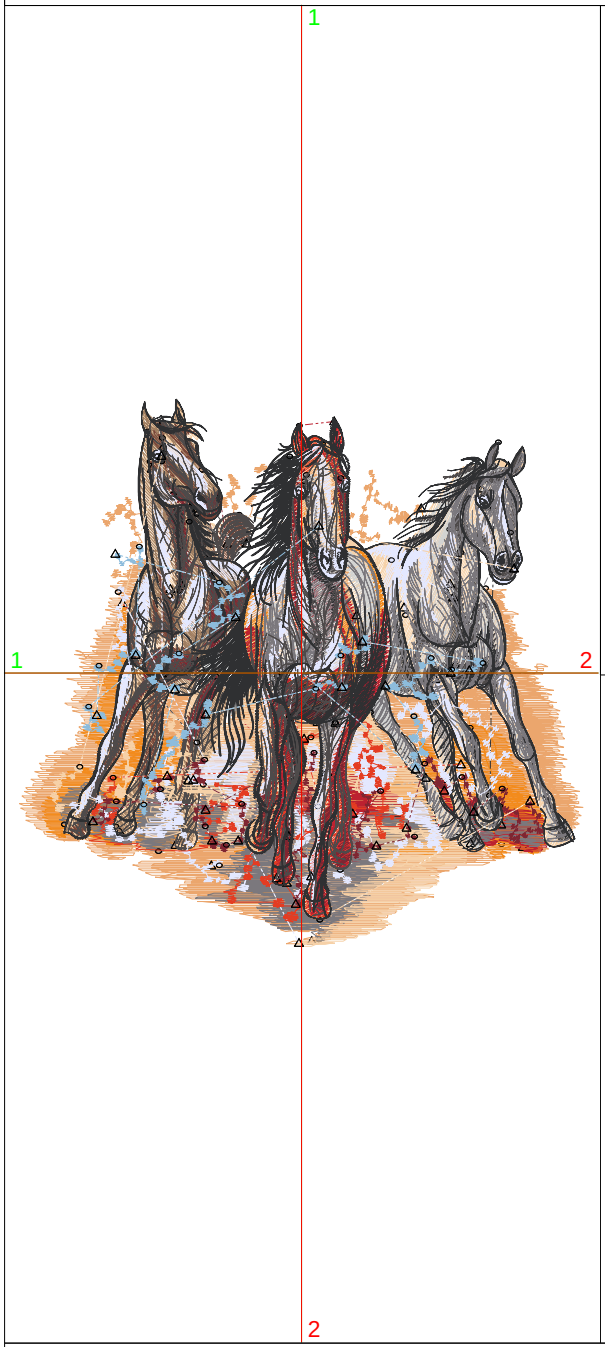
Wilcom EmbroideryStudio – Designing

EA THREE HORSES 240X360

Design: **EA Three Horses 240x360**

Title: **Three Horses**

Stitches:	119,772
Height:	9.04 in
Width:	9.33 in
Colors:	14
Colorway:	Medeira PolyNeon 40
Zoom:	0.32



Machine format:	Tajima
Color changes:	39
Stops:	40
Trims:	88
Fabric:	Leather - Suede
Required stabilizer:	Topping: Backing: Cut Away x 2
Appliqués:	0
Left:	118.4 mm
Right:	118.4 mm
Up:	114.8 mm
Down:	114.8 mm
EndX:	0.00 in
EndY:	0.00 in
Area	84.26 in²
Max stitch:	9.0 mm
Min stitch:	0.0 mm
Max jump:	7.0 mm
Total thread:	1905.22ft
Total bobbin:	655.52ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	25		14,695	1870	Light Orange	Madeira PolyNeon 40
2.	26		3,532	1955	Orange	Madeira PolyNeon 40
3.	30		1,249	1637	Red	Madeira PolyNeon 40
4.	15		4,560	1740	Grey	Madeira PolyNeon 40
5.	24		4,751	1723	Beige	Madeira PolyNeon 40
6.	16		3,476	1686	Light Grey	Madeira PolyNeon 40
7.	15		1,014	1740	Grey	Madeira PolyNeon 40
8.	35		2,843	1739	Charcoal Grey	Madeira PolyNeon 40
9.	13		805	1800	Black	Madeira PolyNeon 40
10.	17		1,459	1801	White	Madeira PolyNeon 40
11.	15		6,097	1740	Grey	Madeira PolyNeon 40
12.	13		4,161	1800	Black	Madeira PolyNeon 40
13.	24		5,297	1723	Beige	Madeira PolyNeon 40
14.	23		4,462	1885	Light Brown	Madeira PolyNeon 40
15.	22		2,433	1658	Brown	Madeira PolyNeon 40
16.	29		836	1982	Dark Red	Madeira PolyNeon 40
17.	35		1,262	1739	Charcoal Grey	Madeira PolyNeon 40
18.	13		379	1800	Black	Madeira PolyNeon 40
19.	17		1,593	1801	White	Madeira PolyNeon 40
20.	35		5,295	1739	Charcoal Grey	Madeira PolyNeon 40
21.	13		3,802	1800	Black	Madeira PolyNeon 40
22.	24		3,089	1723	Beige	Madeira PolyNeon 40
23.	17		2,990	1801	White	Madeira PolyNeon 40
24.	27		1,036	1987	Dark Orange	Madeira PolyNeon 40
25.	29		1,096	1982	Dark Red	Madeira PolyNeon 40
26.	24		4,649	1723	Beige	Madeira PolyNeon 40
27.	25		1,852	1870	Light Orange	Madeira PolyNeon 40
28.	26		1,274	1955	Orange	Madeira PolyNeon 40
29.	27		2,249	1987	Dark Orange	Madeira PolyNeon 40
30.	30		2,721	1637	Red	Madeira PolyNeon 40
31.	29		2,619	1982	Dark Red	Madeira PolyNeon 40
32.	16		1,952	1686	Light Grey	Madeira PolyNeon 40
33.	15		1,094	1740	Grey	Madeira PolyNeon 40
34.	35		373	1739	Charcoal Grey	Madeira PolyNeon 40
35.	13		1,177	1800	Black	Madeira PolyNeon 40
36.	17		2,202	1801	White	Madeira PolyNeon 40
37.	15		1,210	1740	Grey	Madeira PolyNeon 40
38.	35		3,108	1739	Charcoal Grey	Madeira PolyNeon 40
39.	13		9,821	1800	Black	Madeira PolyNeon 40
40.	5		1,257	1674	Powder Blue	Madeira PolyNeon 40