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|------------------------|-----------|---|--------|------|---------------|---------------------------|
| Machine format: Tajima | | | | | | |
| Color changes: | 8 | | | | | |
| Stops: | 9 | | | | | |
| Trims: | 22 | | | | | |
| Appliqués: | 0 | | | | | |
| Left: | 76.3 mm | | | | | |
| Right: | 76.3 mm | | | | | |
| Up: | 75.6 mm | | | | | |
| Down: | 75.6 mm | | | | | |
| EndX: | 0.00 in | | | | | |
| EndY: | 0.00 in | | | | | |
| Area | 35.80 in² | | | | | |
| Max stitch: | 10.6 mm | | | | | |
| Min stitch: | 0.1 mm | | | | | |
| Max jump: | 7.0 mm | | | | | |
| Total thread: | 1213.81ft | | | | | |
| Total bobbin: | 478.52ft | | | | | |
| Stop Sequence: | | | | | | |
| # | N# | Color | St. | Code | Name | Chart |
| 1. | 15 |  | 21,618 | 5707 | Metal | R-A Super Brite Polyester |
| 2. | 16 |  | 11,234 | 5640 | Pearl Gray | R-A Super Brite Polyester |
| 3. | 17 |  | 4,104 | 5642 | Natural White | R-A Super Brite Polyester |
| 4. | 15 |  | 2,829 | 5707 | Metal | R-A Super Brite Polyester |
| 5. | 35 |  | 2,684 | 5565 | Charcoal | R-A Super Brite Polyester |
| 6. | 13 |  | 786 | 5841 | Black Chrome | R-A Super Brite Polyester |
| 7. | 30 |  | 5,036 | 5678 | Red | R-A Super Brite Polyester |
| 8. | 3 |  | 1,986 | 5510 | Royal | R-A Super Brite Polyester |
| 9. | 13 |  | 11,192 | 5841 | Black Chrome | R-A Super Brite Polyester |