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|-------------------------|----|-------|--------|------|--------------------|---------------------------|
| Machine format: Tajima | | | | | | |
| Color changes: 16 | | | | | | |
| Stops: 17 | | | | | | |
| Trims: 68 | | | | | | |
| Appliqués: 0 | | | | | | |
| Left: 76.1 mm | | | | | | |
| Right: 76.1 mm | | | | | | |
| Up: 71.1 mm | | | | | | |
| Down: 71.1 mm | | | | | | |
| EndX: 0.00 in | | | | | | |
| EndY: 0.00 in | | | | | | |
| Area 33.52 in² | | | | | | |
| Max stitch: 11.2 mm | | | | | | |
| Min stitch: 0.2 mm | | | | | | |
| Max jump: 6.9 mm | | | | | | |
| Total thread: 1021.03ft | | | | | | |
| Total bobbin: 372.54ft | | | | | | |
| Stop Sequence: | | | | | | |
| # | N# | Color | St. | Code | Name | Chart |
| 1. | 17 | | 12,358 | 5642 | Natural White | R-A Super Brite Polyester |
| 2. | 15 | | 5,623 | 5707 | Metal | R-A Super Brite Polyester |
| 3. | 30 | | 10,627 | 5678 | Red | R-A Super Brite Polyester |
| 4. | 29 | | 4,247 | 5568 | Carolina Red | R-A Super Brite Polyester |
| 5. | 2 | | 4,866 | 9075 | Favorite Deep Blue | R-A Super Brite Polyester |
| 6. | 3 | | 2,013 | 5510 | Royal | R-A Super Brite Polyester |
| 7. | 17 | | 3,932 | 5642 | Natural White | R-A Super Brite Polyester |
| 8. | 35 | | 3,227 | 5565 | Charcoal | R-A Super Brite Polyester |
| 9. | 15 | | 2,010 | 5707 | Metal | R-A Super Brite Polyester |
| 10. | 35 | | 2,940 | 5565 | Charcoal | R-A Super Brite Polyester |
| 11. | 15 | | 203 | 5707 | Metal | R-A Super Brite Polyester |
| 12. | 13 | | 4,205 | 5841 | Black Chrome | R-A Super Brite Polyester |
| 13. | 35 | | 125 | 5565 | Charcoal | R-A Super Brite Polyester |
| 14. | 11 | | 1,267 | 7710 | Light Kelly | R-A Super Brite Polyester |
| 15. | 12 | | 376 | 9169 | Latex Green | R-A Super Brite Polyester |
| 16. | 24 | | 225 | 5524 | Beige | R-A Super Brite Polyester |
| 17. | 11 | | 699 | 7710 | Light Kelly | R-A Super Brite Polyester |