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| Machine: | Tajima |
| Color changes: | 20 |
| Stops: | 21 |
| Trims: | 47 |
| Left: | 77.0 mm |
| Right: | 77.0 mm |
| Up: | 101.7 mm |
| Down: | 101.7 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Max Stitch: | 7.0 mm |
| Min Stitch: | 0.2 mm |
| Max Jump: | 7.0 mm |
| Total Bobbin: | 511.98ft |

| Stop Sequence: | | | | | |
|----------------|----|-----|--------------------------|------|---------------------------|
| # | N# | St. | Description | Code | Brand |
| 1. | 12 | ■ | 5354 Black | 5596 | R-A Super Brite Polyester |
| 2. | 33 | ■ | 3316 Gray Flannel (GRAY) | 9117 | R-A Super Brite Polyester |
| 3. | 12 | ■ | 8412 Black | 5596 | R-A Super Brite Polyester |
| 4. | 33 | ■ | 9310 Gray Flannel (GRAY) | 9117 | R-A Super Brite Polyester |
| 5. | 12 | ■ | 4831 Black | 5596 | R-A Super Brite Polyester |
| 6. | 33 | ■ | 4665 Gray Flannel (GRAY) | 9117 | R-A Super Brite Polyester |
| 7. | 13 | □ | 5665 Snow White | 5597 | R-A Super Brite Polyester |
| 8. | 33 | ■ | 5886 Gray Flannel (GRAY) | 9117 | R-A Super Brite Polyester |
| 9. | 12 | ■ | 4450 Black | 5596 | R-A Super Brite Polyester |
| 10. | 13 | □ | 3742 Snow White | 5597 | R-A Super Brite Polyester |
| 11. | 33 | ■ | 3282 Gray Flannel (GRAY) | 9117 | R-A Super Brite Polyester |
| 12. | 12 | ■ | 3127 Black | 5596 | R-A Super Brite Polyester |
| 13. | 13 | □ | 2990 Snow White | 5597 | R-A Super Brite Polyester |
| 14. | 33 | ■ | 3686 Gray Flannel (GRAY) | 9117 | R-A Super Brite Polyester |
| 15. | 12 | ■ | 2830 Black | 5596 | R-A Super Brite Polyester |
| 16. | 13 | □ | 8645 Snow White | 5597 | R-A Super Brite Polyester |
| 17. | 33 | ■ | 3240 Gray Flannel (GRAY) | 9117 | R-A Super Brite Polyester |
| 18. | 12 | ■ | 802 Black | 5596 | R-A Super Brite Polyester |
| 19. | 13 | □ | 436 Snow White | 5597 | R-A Super Brite Polyester |
| 20. | 12 | ■ | 3770 Black | 5596 | R-A Super Brite Polyester |
| 21. | 33 | ■ | 1197 Gray Flannel (GRAY) | 9117 | R-A Super Brite Polyester |